PARTS FOR EMD 645, 710 AND ALCO

Water pump assemblies, repair kits, gaskets, seals, bearings, bushings and related engine spares

NO	NAME	PART NUMBER
1	WATER PUMP ASSEMBLY LEFT 710	40004234 / 9530407
2	WATER PUMP ASSEMBLY RIGHT 710	40004235 / 9530406
3	WATER PUMP ASSEMBLY LEFT 645	40004236 / 8058624
4	WATER PUMP ASSEMBLY RIGHT 645	40004237 / 8058625
5	KIT WATER PUMP GASKET (5 ITEMS)	9580723
6	KIT WATER PUMP REPAIR (11 ITEMS)	40000927
7	IMPELLER WATER PUMP SMALL 645	8060008
8	IMPELLER WATER PUMP BIG 710	8248248
9	HOUSING 645	40004231
10	HOUSING 710	40004233
11	HOUSING SUPPORT WATER PUMP	8329900 / 4008904
12	NUT HEX LOCK 5/8-18	8028724
13	WASHER FLAT 5/8	8028730
14	RETAINER WATER PUMP SEAL	9529473
15	OUTER SEAL WATER PUMP	9526863
16	INNER SEAL WATER PUMP	9529199
17	BUSHING STATIONARY WATER PUMP	8052224
18	GASKET WATER PUMP HOUSING TO SUPPORT	8209776
19	GASKET WATER PUMP SUPPORT TO BUSHING	9570647
20	BOLT HEX HEAD 5/16-18 X 7/8	9543448
21	SPRING SEAL RETAINER WATER PUMP	8055346
22	BOLT HEX HEAD 1/2-13 X 1-3/8	179884
23	WASHER LOCK 1/2	103323
24	SHAFT WATER PUMP	8052246 / 40089902
25	KEY WOODRUFF SHAFT TO IMPELLER	103909
26	KEY WOODRUFF SHAFT TO DRIVE GEAR	108627
27	SLINGER WATER PUMP	8042969 / 40089901
28	BEARING BALL WATER PUMP IMPELLER	908415
29	BEARING BALL WATER PUMP DRIVE GEAR	908410
30	SPACER BEARING	9532762 / 40089903
31	RING RETAINING	8042973
32	RING SNAP	8370886
33	GEAR DRIVE 37 TOOTH	8042976
34	WASHER SPECIAL	8042977
35	NUT HEX LOCK 1-14	8032724
37	SPRING COIL	9312705
38	PIN SPRING 1/8 X 1-3/8	273703

NO	NAME	PART NUMBER
39	SCREW DRIVE NAMEPLATE MOUNTING	145372
40	PLUG PIPE	8348618
41	NUT LOCK - 1/2-20 HEX	8032719
42	TEST VALVE ASSEMBLY CYLINDER	40035242 / 8048880
43	VALVE NEEDLE	8024846
44	VALVE BODY	8048883
45	SEAL CYLINDER TEST VALVE	8328687 / 40017341
46	NUT PACKING	8048884
47	KIT TEST VALVE CYLINDER	40036607
48	TEST VALVE WITH HANDLE	40054495
49	SEAT-SPRING	8028126
50	RING CYLINDER HEAD SEAT VITON 645	9581924 / 8419438
51	WASHER THRUST	8135330 / 40102453
52	ROCKER ARM SHAFT	8028460
53	ELBOW WATER OUTLET	8414444
54	BUTTON BRIDGE	8052307
55	RACE INNER	9563714 / 8135970
56	PIN GROOVE 1/8 X 7/8	442919
57	PIN PISTON	8269842
58	PIN PISTON-ROCKING	9518958 / 40078951
59	SCREW ADJUSTING	8052327
60	LUBE OIL LINE ASSEMBLY	8039842
61	BUSHING ROLLER	9571598
62	BUSHING FLOATING	8135971
63	PIN CAM FOLLOWER	8146111
64	KIT GASKET POWER PACK INSTALLATION (7 ITEMS)	9582482
65	KIT GASKET CYLINDER HEAD (5 ITEMS)	8479836 / 8427111
66	ROLLER	9319503
67	SPRING SEAT VALVE	8081795
68	WASHER SPECIAL 3/4	8140912
69	RING LOCKING	8028136
70	DEFLECTOR	8348964
71	WASHER SPECIAL 5/8 - INJECTOR	8044832
72	HEAD GASKET ASM	40099569 / 8476400
73	GASKET ELBOWS TO WATER PUMPS	40040019
74	GASKET ASSEMBLY HEAD TO LINER WITH GROMMET SEAL	8476400
75	GASKET WATER INLET TUBE TO WATER MANIFOLD	40040025
76	SEAL O-RING	9317972
77	SEAL O-RING	8305815

NO	NAME	PART NUMBER
78	SEAL O-RING LINER	9316850
79	VALVE GUIDE EXHAUST	8310840
80	RING SNAP	8059699
81	COLLAR THRUST	9544046
82	COLLAR THRUST	8028006
83	COLLAR THRUST	8028419
84	WASHER THRUST BRONZE	8069139
85	WASHER THRUST CAST IRON	8166495
86	BEARING SLEEVE UPPER	8261195
87	MAIN BEARING CAP	8476507
88	MAIN BEARING CAP	8476509
89	MAIN BEARING CAP	8476510
90	GEAR PUMP DRIVE 80 TOOTH	8035625
91	WASHER FLAT 1/2 COPPER	8029494
92	BUSHING OIL PUMP	8039667
93	BUSHING OIL PUMP	8039669
94	HOUSING ASSEMBLY DRIVE SUPPORT	8261201
95	SUPPORT AUX GEN DRIVE	8261197
96	BEARING THRUST	8379914
97	WASHER SPECIAL	8081368
98	LINE ASSEMBLY	8160209
99	SEGMENT SPRING	9091462
100	SEGMENT SPRING	9091463
101	TUBE ASSEMBLY WATER INLET	9093027
102	BUSHING DRIVE GEAR	8039671
103	BUSHING BEARING	8369674
104	BEARING ASSEMBLY BLOWER	8369675
105	BUSHING GOVERNOR DRIVE ASM	8039674
106	BUSHING	40027697
107	VALVE DISC OUTER SMALL	8063274
108	VALVE DISC OUTER MEDIUM	8063273
109	VALVE DISC OUTER BIG	8083590
110	CAM PAWL CAMSHAFT	8320742
111	WASHER 2.62 OD X 0.78 ID X 0.175 INCH	40027673
112	WASHER SPECIAL 2-1/2 OD X 1-1/16 ID X 3/8 INCH	8427242
113	WASHER FIBER GASKET 15/16 OD X 49/64 ID X 1/32 INCH	8120768
114	GASKET WATER TANK OUTLET	9570720
115	GASKET FILTER TO FLANGE	40034622
116	GASKET WATER PUMP INLET TO PIPE	9570678

NO	NAME	PART NUMBER
117	GASKET PISTON COOLING TUBE	40048968
118	GASKET ROCKER ARM	8029167
119	GASKET DETECTOR MOUNTING	40040017
120	GASKET PUMP INLET AND FLEXIBLE	9570679
121	GASKET 3/4 FLANGE	8057487
122	PIPE ASSEMBLY WATER DISCHARGE LEFT BANK	9546040
123	PIPE ASSEMBLY WATER DISCHARGE RIGHT BANK	40043687
124	PIPE 3 INCH	10634547
125	STUD ACCESSORY COVER MOUNTING	8084871
126	GEAR RING STARTER MOTOR	8416930 / 40121149
127	BEARING ROTOR PLATE	8206553
128	GEAR ACCESSORY DRIVE	8141909
129	GEAR ACCESSORY DRIVE	8360839
130	GEAR DISC ACC DRIVE	8041907
131	ROLLER ASSEMBLY	9571597
132	GASKET	40040030
133	THRUST PLATE	8069480
134	STUD	8054189
135	FLANGE - DRIVE SPLINED	8028480
136	SPRING EXHAUST VALVE	8068791
137	NUT LOCK	8060089
138	PIN	8028103
139	SEAT VALVE	40079454
140	STUD SEGMENT 3/8-24 X 2-3/8 - 1/2 INCH SHOULDER	8034672
141	GASKET	40040021
142	GASKET	40040024
143	GASKET	9572322
144	SEAL OIL ACCESSORY DRIVE	8055158
145	GASKET	40040026
146	SEAL	8280352
147	SEAL METALLIC	8294874
148	GASKET	8250627
149	SEAL ELBOW TO COVER	8082587
150	GASKET	8104055
151	WASHER FLAT	8260114
152	KIT WATER PUMP REPAIR (7 ITEMS)	8404507
153	GASKET	8029498
154	EMD GASKET CHAMBER TO CRANKCASE	40055466
155	DAMPER ASSEMBLY	9323945

NO	NAME	PART NUMBER
156	**GASKET**	**40040018**
157	**GASKET**	**40040028**
158	**THRUST COLLAR BLOWER**	**8028466**
159	**GASKET**	**9570676**